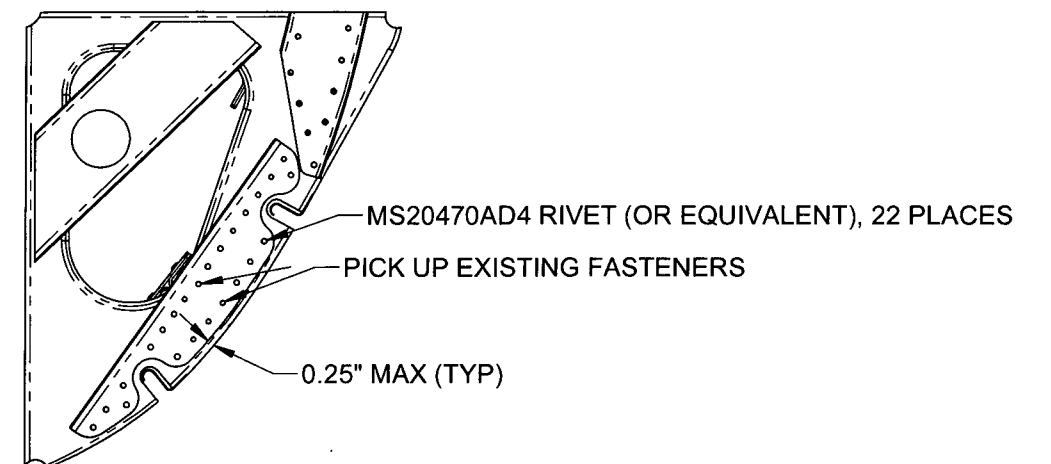


HARDPOINT MODIFICATION
(LOOKING FWD AT STA 182.3)

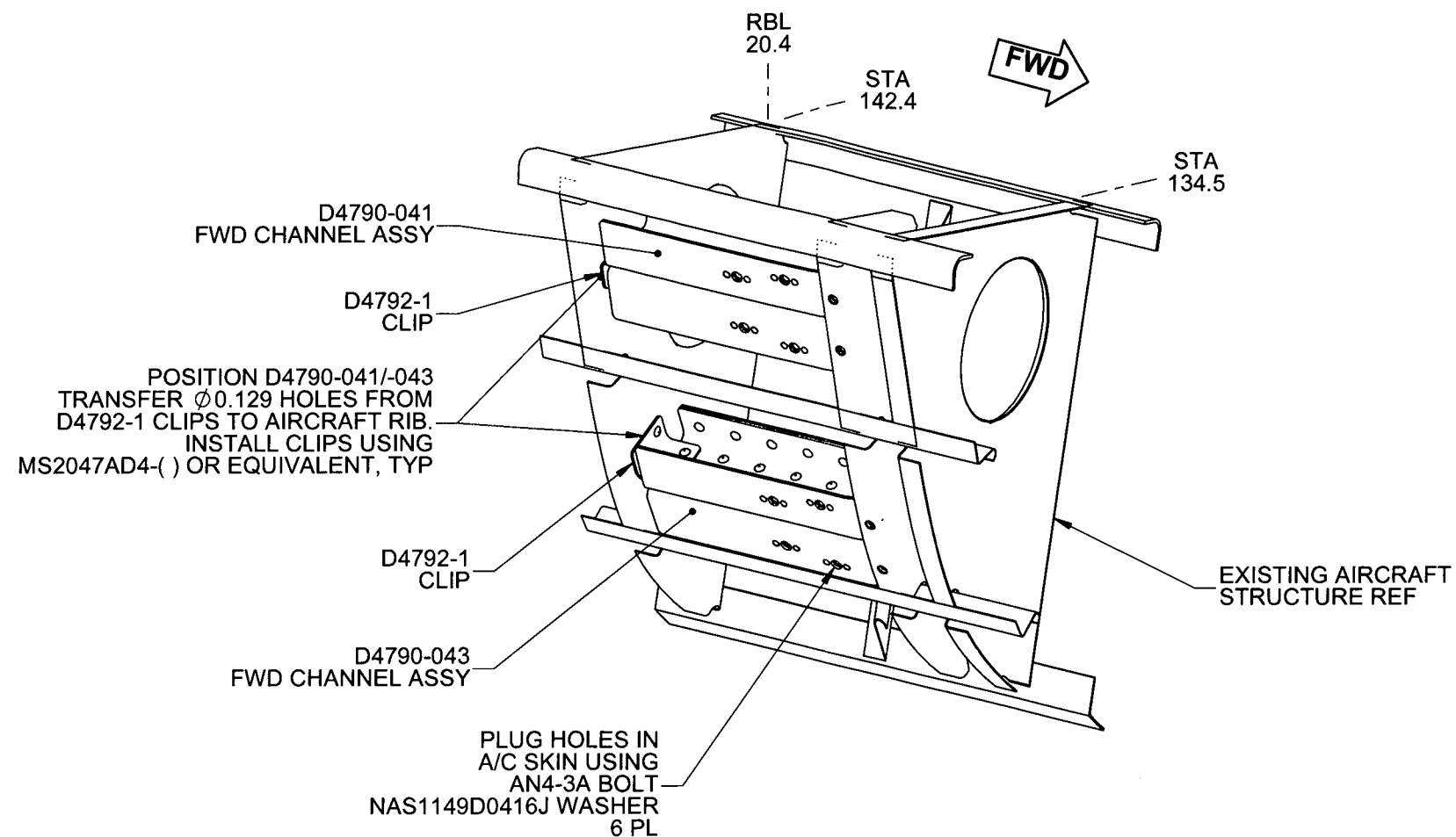
INSTALLATION:



DETAIL A: LOOKING FORWARD AT STA 182.3

RELEASED
2013-07-17
MD

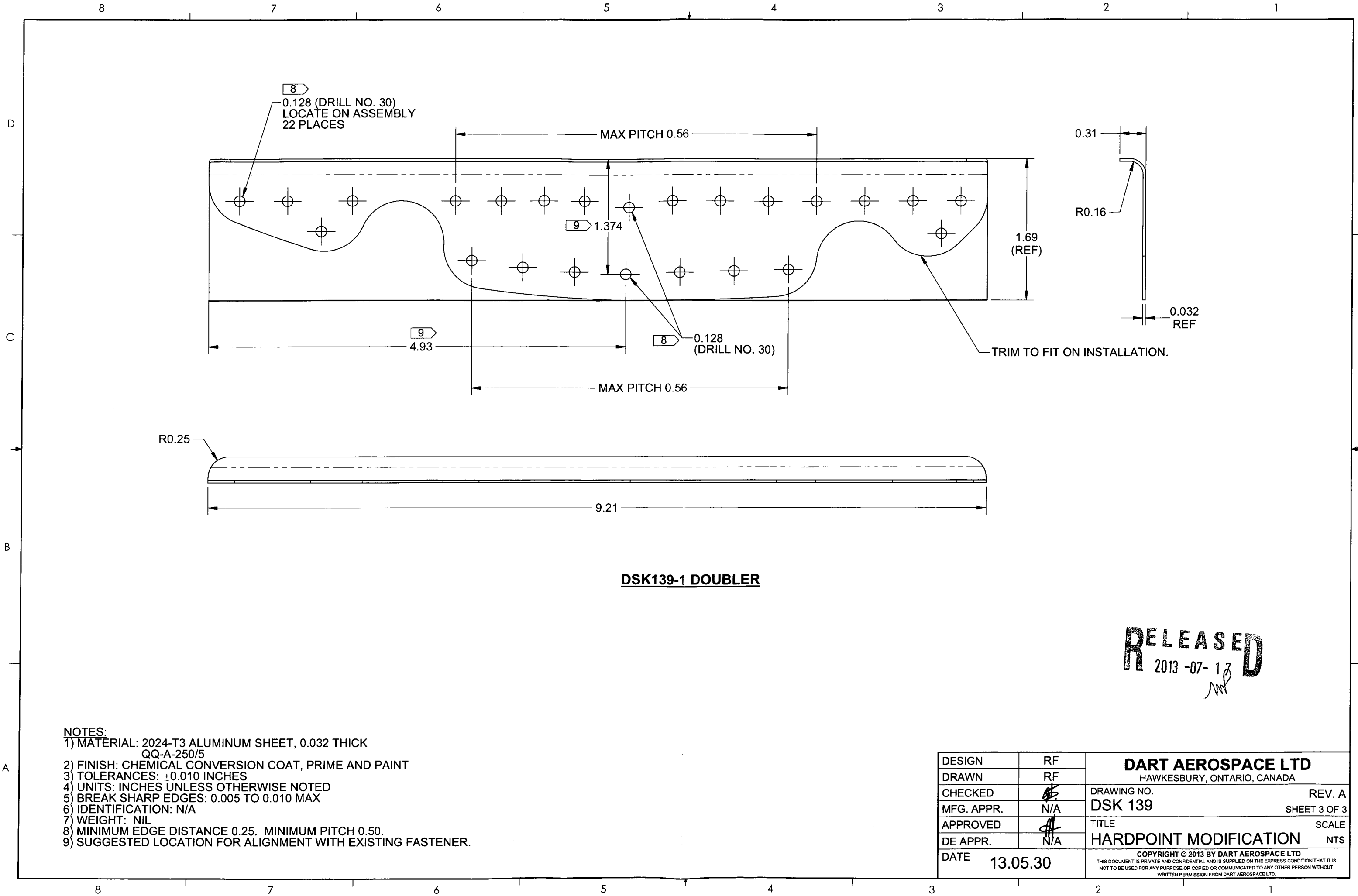
A	NEW ISSUE	RF	13.05.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSK 139	SHEET 1 OF 3
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	N/A	HARDPOINT MODIFICATION	NTS
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HARDPOINT MODIFICATION
(LOOKING AFT AT STA 134.5)

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MFG. APPR.	N/A	DSK 139	SHEET 2 OF 3
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DSK139-1 DOUBLER

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2013-07-17
[Signature]

- NOTES:**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK
QQ-A-250/5
 - 2) FINISH: CHEMICAL CONVERSION COAT, PRIME AND PAINT
 - 3) TOLERANCES: ± 0.010 INCHES
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: NIL
 - 8) MINIMUM EDGE DISTANCE 0.25. MINIMUM PITCH 0.50.
 - 9) SUGGESTED LOCATION FOR ALIGNMENT WITH EXISTING FASTENER.

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSK 139	SHEET 3 OF 3
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